

NEW TYPE BAG CLOSING MACHINE

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M.T.M.
INC.

MACHINE À COUDRE INDUSTRIELLE
INDUSTRIAL SEWING MACHINE

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SEWING EQUIPMENT FOR MATTRESS
EMBROIDERY MACHINE
HEAVY DUTY SEWING EQUIPMENT
AUTOMATIC MACHINE MANUFACTURERS

新型手提式縫袋口機

N600A

單線 1-Thread

N600H

單線高速 1-Thread High Speed



特性

- 最高速度1600~1800 s.p.m.。
- 高效性技術革命。
- 特殊材料安全手把。
- 高壓強力自動加油系統。
- 自動切線。
- 低音轉動。
- 維護費用低。
- 可用於紙袋、麻袋、塑膠編織袋、麵粉袋、棉袋、PP和PE袋。

Features:

- Max. sewing speed 1600~1800 s.p.m.
- More effective for technical revolution.
- Special material for safety plastic handle.
- Superior powerful lubricator.
- Automatic thread trimmer.
- Lower noise.
- Minimum Maintenance.
- For bag closing all kinds of paper, cotton, PP/PE, hessian, jute, etc.

機種 MODEL	縫速 Speed	縫距 Stitch	使用針 Needle	線數 Thread	淨重 N. W.	毛重 G. W.	切線 Cutter
N600A	250~350 bags/Hour	7.2 mm (8.2mm)	DN x 1 #25	1	6.1 kgs	7.7 kgs	自動切線 Automatic thread cutter
N600H	350~450 bags/Hour	7.2 mm (8.2mm)	DN x 1 #25	1	6.1 kgs	7.7 kgs	自動切線 Automatic thread cutter

馬達 Motor: 60W 50/60Hz, 1ph / 12V, 24V, 110V, 115V, 220V, 230V or 240V (敬請指定 Please specify one when order)

NEW TYPE BAG CLOSING MACHINE

新型手提式縫袋口機

N602A

雙線 2-Thread

N602H

雙線高速 2-Thread High Speed



特性

- 最高速度1600~1800 s.p.m.。
- 高效性技術革命。
- 特殊材料安全手把。
- 高壓強力自動加油系統。
- 自動切線。
- 低音轉動。
- 維護費用低。
- 可用於紙袋、麻袋、塑膠編織袋、麵粉袋、棉袋、PP和PE袋。

Features:

- Max. sewing speed 1600~1800 s.p.m.
- More effective for technical revolution.
- Special material for safety plastic handle.
- Superior powerful lubricator.
- Automatic thread trimmer.
- Lower noise.
- Minimum Maintenance.
- For bag closing all kinds of paper, cotton, PP/PE, hessian, jute, etc.

機種 MDOEL	縫速 Speed	縫距 Stitch	使用針 Needle	線數 Thread	淨重 N. W.	毛重 G. W.	切線 Cutter
N602A	250~350 bags/Hour	7.2 mm (8.2mm)	DN x 1 #25	2	7.0 kgs	8.2 kgs	自動切線 Automatic thread cutter
N602H	350~450 bags/Hour	7.2 mm (8.2mm)	DN x 1 #25	2	7.0 kgs	8.2 kgs	自動切線 Automatic thread cutter

馬達 Motor: 60W 50/60Hz, 1ph / 12V, 24V, 110V, 115V, 220V, 230V or 240V (敬請指定 Please specify one when order)

EQUIPPED TAPING ATTACHMENT

加附喇叭及切刀縫袋口機

N600AC
單線 1-Thread

N602AC
雙線 2-Thread



Tape size available: 50mm, 70mm.

特性

- 附有喇叭裝置，紙帶條可同時縫入袋口，增加縫袋包的密封性與強度，尤其是對粉末狀產品更能夠完全緊密封裝，提昇包裝品質與產品價值。
- 附有切刀裝置，縫袋工作完成時可同步用手動切斷紙帶條與縫線，保持工作的連續性。

Features:

- This model are equipped closing taping attachment allow users to bind bag tops with crepped paper tape. Tape binding reduces sifting of finely divided products and adds a finished appearance to sewn bags.
- This model includes a cutter to serve tape and thread at bag edge. Removable for convention to standard sewing.

機種 MDOEL	縫速 Speed	縫距 Stitch	使用針 Needle	線數 Thread	淨重 N. W.	毛重 G. W.	切線 Cutter
N600AC	250~350 bags/Hour	7.2 mm	DN x 1 #25	1	8 kgs	9 kgs	手動切線 Manual thread cutter
N602AC	250~350 bags/Hour	7.2 mm	DN x 1 #25	2	8 kgs	9 kgs	手動切線 Manual thread cutter

馬達 Motor: 60W 50/60Hz, 1ph / 12V, 24V, 110V, 115V, 220V, 230V or 240V (敬請指定 Please specify one when order)

NEW TYPE BAG CLOSING MACHINE

新型手提式縫袋口機

F300A

單線 1-Thread

F302A

雙線 2-Thread



F300A



F302A



機種 Model	縫速 Speed	縫距 Stitch	使用針 Needle	線數 Thread	淨重 N. W.	毛重 G. W.	切線 Cutter
F300A	300~400 bags/Hour	7.2 mm	FD-5 #24, 25	1	6.1 kgs	7.7 kgs	自動切線 Automatic thread cutter
F302A	300~400 bags/Hour	7.2 mm	FD-5 #24, 25	2	7.0 kgs	8.2 kgs	自動切線 Automatic thread cutter

馬達 Motor: 60W 50/60Hz, 1ph / 12V, 24V, 110V, 115V, 220V, 230V or 240V (敬請指定 Please specify one when order)

BAG CLOSE FOR HEAVY USE

雙線特厚料縫袋口機

N320A

雙線 2-Thread



機種 Model	縫速 Speed	縫距 Stitch	使用針 Needle	線數 Thread	淨重 N. W.	毛重 G. W.	切線 Cutter
N320A	160~230 bags/Hour	8.5 mm	DN x 1 #25	2	7.0 kgs	8.5 kgs	自動切線 Automatic thread cutter

馬達 Motor: 60W 50/60Hz, 1ph / 12V, 24V, 110V, 115V, 220V, 230V or 240V (敬請指定 Please specify one when order)



強力高壓自動加油系統，
油管伸至各傳動主件，機
械運轉與縫袋工作更加順
暢。

Oil pump lubrication
system, oil the directs
lubricant to main
moving parts.

■ **SB-1.5K**
1.5 kg affordable

SB-3K
3.0 kg affordable

SB-5K
5.0 kg affordable

SB-7K
7.0 kg affordable

SB-9K
9.0 kg affordable

SB-15K
15 kg affordable



■ **SB-100**
Hanging hook.



MOVED CLOSING MACHINE

活動式縫袋口機

MF300A MN600A



MF300A/MF302A



MN600A/MN602A


 Length x Width x Height
53 x 52 x 115 cm

特性

- 本機輕巧、操作方便，可任意移動工作地點，設有選擇性腳踏開關，方便起動及停止機械。

Features:

- This machine is very easy to handle and convenient to move to a place you need.
An optional foot switch is available to control head start and stop functions.
Can increase more productions.

機種 MDOEL	縫速 Speed	縫距 Stitch	使用針 Needle	線數 Thread	淨重 N. W.	毛重 G. W.	切線 Cutter
MF300A	300~400 bags/Hour	7.2 mm	FD - 5 #24, 25	1	30 kgs	34 kgs	自動切線 Automatic thread cutter
MF302A	300~400 bags/Hour	7.2 mm	FD - 5 #24, 25	2	30 kgs	34 kgs	自動切線 Automatic thread cutter
MN600A	200~300 bags/Hour	7.2 mm	DN x 1 #25	1	30 kgs	34 kgs	自動切線 Automatic thread cutter
MN602A	200~300 bags/Hour	7.2 mm	DN x 1 #25	2	30 kgs	34 kgs	自動切線 Automatic thread cutter

馬達 Motor: 60W 50/60Hz, 1ph / 12V, 24V, 110V, 115V, 220V, 230V or 240V (敬請指定 Please specify one when order)

SLIDING BOARD CLOSING MACHINE

滑板式縫袋口機

FN600A

單線 1-Thread

FN602A

雙線 2-Thread



Length x Width x Height = 120 x 42 x 135 cm

特性

- 簡單可調整縫袋口機高度工作平台移動位置，適用於各種尺寸的縫袋。
- 工作平台裝置有溝鐵輪，可順利配合縫製時的移動。
- 工作平台左右兩段設有固定橡膠擋墊，可防止左右脫滑發生。
- 輕踏腳板開關啟動，工作可快速完成，增加工作效率。

Features:

- Offers manually adjustable pedestal and carriage conveyor combinations for fixed station use of model N600A.
- Flat moving carriage is fitted with grooved wheels for easy motion of the bag past the sewing heads.
- Track is constructed of heavy-grooved angle iron, with rigid cross-braks the pedestal height is offered 85cm.
- Rubber stops at either end of the track sections limit carriage travel, track length of 120cm.
- An option foot switch is to control sewing head start and stop functions.

機種 MDOEL	縫速 Speed	縫距 Stitch	使用針 Needle	線數 Thread	淨重 N. W.	毛重 G. W.	切線 Cutter
FN600A	200~300 bags/Hour	7.2 mm	DN x 1 #25	1	50 kgs	54 kgs	自動切線 Automatic thread cutter
FN602A	200~300 bags/Hour	7.2 mm	DN x 1 #25	2	50 kgs	54 kgs	自動切線 Automatic thread cutter

馬達 Motor: 60W 50/60Hz, 1ph / 12V, 24V, 110V, 115V, 220V, 230V or 240V (敬請指定 Please specify one when order)

HIGH SPEED 1-NEEDLE 2-THREAD BAG CLOSING MACHINE WITH AUTO-LUBRICATION SYSTEM

高速自動加油系統單針雙鏈縫袋口機

F900A
F900AC

配備自動氣壓裝置，可切線及紙帶條
Equipped automatic air pressure capable to cut thread & tape.



F900A



F900AC



配備自動氣壓裝置，可切線及紙帶條。
Equipped automatic air pressure capable to cut thread & tape.

特性

- 最高速度2600~2800 s.p.m.。
- 高效性技術革命、低音轉動。
- 高壓強力自動加油系統設計，延長機械使用壽命，增加生產量及降低維護費用。
- 輕易裝置上原有的設備，如平台、各式輪送線等，亦可使用標準單針雙線鏈縫或單線，每英吋可縫二至五針（7~17mm）。
- 可用於紙袋、麻袋、塑膠編織袋、麵粉袋、棉袋、PP和PE袋。

Features:

- Max. sewing speed 2600~2800 s.p.m.
- High speed obtained with low vibration.
- Is designed to hav long-range smooth performane with low vibration, and the latest innovations in trouble-free-bag-sewing techonlogy.
- Self-lubrication system protects moving parts and ensure maximum productivity with low maintenance.
- Easily adaptable to your existing equipment, can use with standard two thread stitch or 1-thread stitch and stitch width is adjustable from 2~5 stitches per inch (7~17mm).
- For bag closing all kinds of paper, cotton, PP/PE, hessian, jute, etc.

機種 MDOEL	縫速 Speed	車縫厚度 Material thickness	縫距 Stitch	縫樣 Closure type	針、線數 Stitch type	切線 Thread cutter	切紙帶 Tape cutter	空壓 Air pressure	空壓消耗 Air consumption	淨重 N.W.	毛重 G.W.
F900A	80 feet (2438cm) / per min.	Max. 8 mm	7~17 mm	Standard sew	1-needle 2-thread	Guillotine style	Non	—	—	29 kg	30 kg
F900AC	80 feet (2438cm) / per min.	Max. 8 mm	7~17 mm	Tape sew	1-needle 2-thread	Auto scissors style	Auto scissors style	90 psi	10~12 scfm	32 kg	33 kg

HIGH SPEED I-NEEDLE 2-THREAD BAG CLOSING MACHINE WITH AUTO-LUBRICATION SYSTEM

高速自動加油系統單針雙鏈縫袋口機

N980A
N980AC

配備自動氣壓裝置，可切線及紙帶條
Equipped automatic air pressure
capable to cut thread & tape.



N980AC



N980A



配備自動氣壓裝置，可切線及紙帶條。
Equipped automatic air pressure
capable to cut thread & tape.

特性

- 最高速度2700 r.p.m.。
- 精密零件製造公差配合，運轉順暢，低震動。
- 可配合高速輸送帶生產，每分鐘25公尺 (25m/min)。
- 可和舊型機架通用。
- 所有內部零件耐磨及防塵設計。
- 全自動加油系統，零件使用壽命長，維護費用低。
- N980A為一般縫袋口機，並附有機械式切線裝置。
- N980A為全自動縫袋口縫和紙帶包縫，並附有自動氣壓式切線及切紙帶裝置。
- 可用於各種袋類。

Features:

- Max. sewing speed 2700 r.p.m.
- Well balanced rotational parts ensure very little vibration.
- Ideally suited for use high speed bag filling lines where conveyor speeds of 25m/m.
- Interchangeable with most existing sewing heads.
- All parts are protected against the effects of dust.
- A unique but simple enclosed oil bath lubrication system greatly extends the life of moving parts and reduces maintenance costs.
- N980A is for plain closing, equipped with mechanically operated thread cutter.
- N980AC is automatic machine for both plain and crepe-tape bound closing, equipped with air operated cutter.
- For all kinds of filled bags.

規格 Specifications

MODEL	N980A	N980AW	N980AC	N980ACW
Max. Speed (r.p.m.) 縫速	2700	2500	2700	2500
(Application) 使用				
Manual Hand Feed 手動送料	●	●	●	●
Automatic Infeed Device 自動送料			●	●
Max. Material Thickness (mm) 最大車縫厚度	8	8	8	8
Needle Bar Stroke (mm) 針棒衝程	48	48	48	48
(No. of Needle) 針數	1	2	1	2
Stitch Width (mm) 縫距	7-11.5	7-11.5	7-10.5	7-10.5
Standard Setting (mm) 標準縫距	10	10	10	10
(Stitch Type) 縫樣				
Double Thread Chain Stitch 雙線鏈縫	●	●	●	●
Single Thread Chain Stitch 單線鏈縫	●		●	
(Closing Type) 包縫方式				
Plain Only 僅線包縫	●	●	●	●
Plain/Tape Bound Closing (1) 線加紙帶			●	●
(Cutter Type) 裁樣				
Mechanical Thread Cutter 機動切線	●	●		
Pneumatic Thread/Tape Cutter 氣動切帶			●	●
Air Pressure (kg/cm ²) 空壓			4	4
Air Consumption (Nℓ/min.) 空壓消耗			3.5	3.5
Automatic Oil Bath System 自動加油系統	●	●	●	●
(Machine Pulley) 皮帶輪				
Standard Type, Dia. (mm) 標準型直徑	100	100	100	100
Variable speed pulley (2) 可調整型	***	***	***	***
V-Belt Type Required (3) V型皮帶	M	M	M	M
Needle Type 針	DR-H30	DR-H30	DR-H30	DR-H30
Standard Needle Size Fitting 針尺寸	#26	#26	#26	#26
Thread, Synthetic or Cotton 線規格	20/6,20/9	20/6,20/9	20/6,20/9	20/6,20/9
(Motor Required) (4) 馬達規格	0.75 KW,4P,3 Phase	0.75 KW,4P,3 Phase	0.75 KW,4P,3 Phase	0.75 KW,4P,3 Phase
Measurement (cm) 材積	36x53x56	36x53x56	36x53x56	36x53x56
N. W. (kg) 淨重	42	43	43	44
G. W. (kg) 毛重	44	45	45	46

Notes: (1)Crepe-tape binder is not included as a standard supply.

(2)Transmission ratio 1:1.35

(3)V-Belt is not included as a standard supply.

(4)Motor is not included as a standard supply.

***Available by special order

 *** 喇叭、三角皮帶、馬達，不包含於機器標準配備中，有需要請額外訂購。
傳輸比例:1:1:35。

SLIDING BOARD CLOSING MACHINE AUTOMATIC BAG CLOSING WITH CONVEYER

滑板式 & 輸送帶式縫袋口機系列

FB-N980AC

FACC-N980AC



Length x Width x Height
1180x830x2200 mm

光電開關控制

車縫啟動/停止; 氣壓切線/切紙帶。
(氣壓光電開關壓力 4 kg/cm² 內)

Photo-electric start, stop and cutting,
pneumatic cutting thread and crepe tape.
(Control within 4 kg/cm²)

機種 Model	縫速 Speed	使用針 Needle	縫距 Stitch	裁樣 Cutter type	縫合厚度 Material thickness	縫目型式 Stitch system	馬達 Motor	車頭高度調整距 Height adjustment range	工作平台規格 Work plate size	重量 Weight
FB-N980AC	200~300 bags/Hour	DR x 2 #26	7~11 mm	Pneumatic thread / tape	8 mm	Double chainstitch	1/3Hp	290~750 mm	450 x 300 mm	180 kg
FACC-N980AC	500~600 bags/Hour	DR x 2 #26	7~11 mm	Pneumatic thread / tape	8 mm	Double chainstitch	3Hp/220V 1/2Hp	720~1200 mm	450 x 300 mm	430 kg

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FA-N980A



FA-N980AC



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FB-F900AC